

This product comes with a  
**2**  
Year Warranty

## SUPERBRUSH 24" WITH VACUUM HOLD DOWN

- Capable of sanding parts as small as 3x3 inches
- Graining or decorative finishing is a great application for a Super-Brush sander. This can be accomplished using a nylon or flatter style brush. The best brush choice will depend on desired appearance, condition of the material before brushing, type of material and plating or painting, if any.
- Light de-burring can be accomplished on many materials by utilizing an aggressive wire or nylon brush and can compliment the wide belt sanders as a second step to radius edges and remove secondary burrs left by belt sanders. • Polishing & buffing metal is accomplished using either nylon or Scotch-Brite® heads. This is a great way to bring out the sheen of a surface or finish.
- A modified version of straight lining is accomplished using the brush sander and a nylon or flatter style brush. The brush will generate less heat and better conform to slight differences in thickness, and the brush will have a much longer life than compared to abrasives on the wide belt.
- Cleaning and de-scaling can be done with nylon, flatter or wire brushes, depending on the degree of contamination removal and the base material.
- Scuff sanding and primer sanding (base coat sanding) are easily accomplished with either nylon or flatter style brushes. This is much faster and more consistent as compared to hand sanding or scuffing.
- Oxidation removal is accomplished with aggressive wire or nylon brushes (unless very deep, when a wide belt is required) • Bristle contact gauge (depth gauge) included
- Reinforced steel conveyor bed with a poly conveyor belt
- RPM Gauge displays variable brush speed, 100 – 1700 RPM
- Minimum of 600 separate air connections recommended for both dust and vacuum CFM dust collection recommended

**\* FREE SAMPLE TESTING AVAILABLE AND ENCOURAGED**

*Note: As a rule of thumb, brush sanding generates less heat, creates a "softer finish" and offers much longer abrasive or brush life as compared to wide belt sanding, while wide belt sanding offers more aggressive stock or contamination removal.*

### 220 VOLT MODELS

71267 VH SUPERBRUSH 24, 1 Ph, (one brush head included)

73267 VH SUPERBRUSH 24, 3 Ph, (one brush head included)

### ACCESSORIES

98-0130 Casters (Set of 4)

98-0118 ProScale™ DRO (Digital Depth Gauge)

98-0025 Lowrider legs with 4 casters. Lowers machine 5-1/2"



<b>Sanding Capacity</b>	
Maximum Width (in):	24
Minimum Length (in):	3" x 3" Flat Part (no holes)
Maximum Thickness (in):	3 (varies with brush style)
Minimum Thickness (in):	1/32
<b>Dimensions (H x W x D/in):</b>	
SuperBrush 24 VH	52 x 46 x 35
Brush (in):	9-12 diameter typical;
<b>Brush Speed:</b>	Infinitely variable
Variable-frequency drive	100 to 1700 RPM
<b>Dust Hoods:</b>	
SuperBrush 24 VH	Hinged back steel with
	1 - 4" vacuum port
Vacuum Hold Down	1 - 4" vacuum port
<b>CFM Requirements</b>	600 min Dust Collection &
	600 min Vacuum Hold-Down
<b>Height Adjustment (in):</b>	Manual, 3/32 per turn
	ProScale™ digital readout
	and locking stop included
<b>Conveyor Motor :</b>	220 in.-lb. torque, direct
	drive D.C. motor,
	Infinitely variable 0-30
	feet per minute
<b>Drive Motor (TEFC):</b>	5 HP, 3 Phase
	208-230V, 60HZ
	continuous-duty.
<b>Power Requirements:</b>	3 Ph, 20 amp service
<b>Shipping Weight (lbs):</b>	595

### AVAILABLE BRUSHES

Carbon Steel - Open and dense woundwire

Stainless Steel - Fineset wire

Nylon/Silicon Carbide (Typical Grit 80, 120, 240)

Fladder Style - Speciy Grit (60-400)

Scotch-Brite®

Custom Brushes Available